## **CHIKYU**

CHIKYU, deepwater drillship, was designed by Japanese government for international scientific drilling operations and built by Mitsubishi Heavy Industries and Mitsui Engineering & Shipbuilding. It was commissioned in July 2005 at Mitsubishi Nagasaki Shipyard.

CHIKYU is designed to perform drilling operations in maximum 2,500 m of water. CHIKYU has drilled several deepwater hydrocarbon wells in addition to the scientific drilling operations.

| DESIGN:   |                        |   | DRILLING EQUIPMENT: Drilling control system  NOV Hitec, DCIS, with three Cyberbase operator |                      |  |  |
|---|------------------------|---|---|----------------------|--|--|
| JAMSTEC (Japan Agency for Marine-earth Science and Technology)  CLASS:                      |                        |   | Drawworks   | ¹<br>1 set           | stations in two driller's cabins.  National Oilwell, EH-V-5000, driven by four 750                   |  |
| Class NK, MNS*  |                        |   |   |                      | VDC, 1,185 A motors  |  |
| MODU, DPS B, Ice Strengthening Class IB, M0, BWM  |                        |   | Derrick   | 1set                 | Bailey, dual well type bolted dynamic derrick, 230' x 72' x 60', well center spacing 32',            |  |
| JG, SOLAS, MARPOL, ICLL, IMO A649, USCG (Foreign Ship), ILO No.92, No.147, ABS+CDS          |                        |   |   |                      | 1,250 tons (2,756kips) maximum rated static hook load  |  |
|   |                        |   | Traveling block   | 1 set                | Hydralift, HTB1380, 8 x 78", capacity 1,250 ton  |  |
| MAIN DIMENSIONS:  |                        |   | Top drive   | 1 set                | Hydralift, HPS 1000 2E AC, hoisting capacity 907 ton, continuous torque 90,800 ft-lbs, driven by two |  |
| Length overall  |                        |   |   |                      | 858KW AC motors, with pipe handler, retractable  |  |
| Depth16.2m  |                        |   |   |                      | dolly and rotating parking system.   |  |
|   | Operational draft 9.2m |   | Rotary table  | 1 set                | Varco BJ, RST 60-1/2, static capacity 1,250 ton,   |  |
|   | Gross Tonnage          |   |   |                      | driven by three hydraulic motors.  |  |
| Helicopter deckEH-101   |                        |   | Pipe racking system   | 2 sets               | Hydralift, Hydra Racker IV, hydraulic trolley column with three arms.                                |  |
| DESIGN CRITERIA:  |                        |   | Hydraulic roughneck   | 2 sets               | Hydralift, HRN-166, range 3-1/2" to 9-3/4", with   |  |
| Cruising speed  |                        |   | Try drading Todgrinlook   | 2 3010               | KT14000/25000 cassette type casing tong, range 4-1/2" to 25".  |  |
| Max. drill string length  |                        |   | Pipe transfer system  | 1 set                | Hydralift, 3-1/2" to 30" pipe, SWL 20 ton  |  |
| STORAGE CAPACITIES:   |                        |   | Riser transfer system   | 1 set                | Hydralift, 90' riser & slip joint, SWL 45 ton  |  |
| Fuel oil  |                        |   | Coring winch  | 1 set                | National Oilwell, dual drum 19mm x 10,000 m.   |  |
| Drill water         2,554 cu.m           Potable water / Fresh water         369 / 369 cu.m |                        |   | Mud pump  | 4 sets               | National Oilwell, 14-P-220, 7,500 psi WP each driven by two 820KW DC motors.                         |  |
| Active mud  |                        |   | Heave compensator   | 1 set                | Hydralift, CMC1000-25, compensator   |  |
| Reserve mud   |                        |   |   |                      | capacity 518 ton, stroke 25', with   |  |
| Bulk cement   |                        |   |   |                      | active heave compensator.  |  |
| Sack storage  |                        |   | Riser tensioners  | 6 sets               | Hydralift, N-line direct acting tensioner, tension capacity 800 kips each, stroke 52'.               |  |
| VARIABLE LOAD:  |                        |   | BOP equipment   | 1 set                | Vetco Gray, KFDS/CSO, 21" bore, 500 psi WP.  |  |
| Variable load   |                        |   |   | 1 set                | 18-3/4" 15,000 psi WP stack  |  |
| ACCOMMODATION:  |                        |   |   |                      | LMRP: Shaffer, dual annular, 10,000 psi WP, Cameron, HC collet connector.                            |  |
| Air conditioned cabins for 200 persons.  POWER EQUIPMENT:                                   |                        |   |   |                      | Lower stack: Cameron, double ram and Cameron, triple ram, 15,000 psi WP, Vetco, SHD H4               |  |
| Main generator 6 sets 5,000 KW (6,250 KVA), AC 6.6 KV, 60 Hz,                               |                        |   |   |                      | wellhead connector.  |  |
| main gonorator  | 0 0010                 | 3 phase, each driven by Mitsui 12ADD30V, 5,270 KW (7,170 PS), 720 rpm engine.   | BOP Control System  | 1 set                | Vetco Gray, MUX control system with 5,000 psi<br>WP accumulator system, one hotline and one          |  |
| Aux. generator  | 2 sets                 | 2,500 KW (3,125 KVA), AC 6.6 KV, 60 Hz,   |   |                      | glycol injection hoses and acoustic backup system.   |  |
|   |                        | 3 phase, each driven by Mitsui 6ADD30V, 2,640 KW (3,585 PS), 720 rpm engine.  | Riser pipe  | 2,300 m              | Cameron, LoadKing 4.0, 19.5"ID x 90'/jt, Capacity 4,000 kips, with 4.25"ID 15,000 psi WP choke/kill  |  |
| Emergency generator   | 1 set                  | 560 KW (700KVA), AC 450 V, 60 Hz, 3 phase, driven by Mitsubishi, 600KW, 1,800 rpm engine.   |   |                      | lines, 4.0"ID 7,500 psi WP booster line and 3.0"ID 5,000 psi WP hydraulic line.                      |  |
| THRUSTERS:  |                        |   |   |                      | ,  |  |
| Azimuth thrusters   | 6 sets                 | Four retractable & two fixed type, Kawasaki KSRT-320LF/AC, 4-bladed fixed pitch, variable speed, electric motor driven, 3.8 m dia. x 162.3 rpm (max.), max. 4,200 KW. | MUD TREATMENT SYSTEM:   |                      |  |  |
|   |                        |   | Mud management system   |                      | Procon, system to include operation of pumps, agitators, valves, bulk mud/cement                     |  |
|   | 1 set                  | Side thruster, Kawasaki KT-255B3F, 4-bladed   |   |                      | and low pressure mud system and interface to DCIS.   |  |
|   |                        | fixed pitch, variable speed, electric motor driven, 2.85 m dia. x 250.8 rpm (max.), max. 2,550 KW.  | Gumbo separator   | 2 sets               | Brandt, gumbo chain cartridge  |  |
| DYNAMIC POSITIONING SYSTEM:   |                        |   | Shale shakers   | 6 sets               | Rigtech, VSM300 driven by two 3KW motor with frequency inverter panel.                               |  |
| Manufacturer Rule & Regulations   |                        | Mitsui Engineering & Shipbuilding Co., Ltd. Class B DPS of "Dynamic Positioning System" in part P, Chapter 10 of NK.  | Mud cleaner   | 2 sets               | Swaco, 8T4/ALS II D-silter / adjustable linear shaker.   |  |
| Positioning accuracy  |                        | Larger one of either 1.5 % of water depth or 15 m in normal drilling condition.   | Degasser  | 2 sets               | Burgress, Magna-Vac Model 1500   |  |
| Larger one of e   |                        | Larger one of either 3.0 % of water depth or 30   | AUXILIARY EQUIPM  | AUXILIARY EQUIPMENT: |  |  |
| Position reference system   |                        | m in stand-by condition. Four DGPS One APRS (acoustic position reference system)  | Deck crane  | 2 sets               | Hydralift, electhyd. knuckle boom crane C3426KE-45/15x35-1.33, capacity 45 ton.                      |  |
|   |                        | - (   |   | 2 sets               | Hydralift, electhyd. knuckle boom crane C3932KE-85/20x42-1.33, capacity 85 ton.                      |  |
|   |                        |   | D O D arona   | 1 004                | Two hook time each 200 tone consoits   |  |

B.O.P. crane

1 set

Two hook type each 200 tons capacity.